1. Identification

Product Name : SS21 ink Yellow
Order No. : SPC-0501Y / SPC-0588Y
General Use : Ink for ink jet printer
Product Description : Solvent pigment ink
SDS Number : 037-S080498
Manufacture
Company Name : Mimaki Engineering Co., Ltd.
Address : 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN
Telephone No. : +81-268-64-2413
Importer / Distributor Established in USA
Company Name : MIMAKI USA, INC.
Address : 150 Satellite Boulevard, suite A, Suwanee, Georgia 30024, U.S.A.
Telephone No. : +1-678-730-0100
Emergency Telephone No. : +81-268-64-2281

2. Hazards Identification

[GHS Classification]
Physical Hazards
Flammable Liquids : Category 4

Health Hazards
Acute Toxicity – Oral : Category 4 (80-85% unknown)
Eye Damage / Irritation : Category 2
Germ Cell Mutagenicity : Category 1B
Carcinogenicity : Category 1B
Specific Target Organ Toxicity (Single Exposure) : Category 2 (central nervous system)

Environmental Hazards
Hazardous to the Aquatic : Category 3
Environment · Acute Hazard

The above list does not include category being non-classifiable or not-applicable.
Safety Data Sheets

[GHS Label Elements]

Symbol

Signal Word
Danger

Hazard Statements
H227 Combustible liquid
H302 Harmful if swallowed
H319 Cause serious eye irritation
H340 May cause genetic defects
H350 May cause cancer
H371 May cause damage to central nervous system
H402 Harmful to aquatic life

Precautionary Statements

[Prevention]
P201 Obtain SDS (Safety Data Sheet) and printer's operation manual before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces.-No smoking.
P260 Do not breathe vapor or mist.
P264 Wash hands thoroughly after handling.
P270 Do not eat, drink, or smoke when using this product.
P273 Avoid release to the environment.
P280 Wear protective gloves/clothing and eye/face protection.

[Response]
P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P311 IF exposed or concerned: Call a POISON CENTER or doctor/physician.
P330 Rinse mouth.
P337+P313 If eye irritation persists: Get medical advice/attention.
P370+P378 In case of fire: Use appropriate media for extinction.

[Storage]
P403+P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

[Disposal]
P501 Dispose of contents and container in accordance with local, regional, national and international regulation.
NFPA Rating (scale 0 – 4)

Health = 2
Flammability = 2
Instability = 0
Special = None

CANADIAN WHMIS SYMBOLS: B3, D2A, D2B

3. Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>No</th>
<th>Chemical Name</th>
<th>Wt%</th>
<th>CAS No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Glycol ether solvents</td>
<td>75.85</td>
<td>Trade Secret</td>
</tr>
<tr>
<td>2</td>
<td>Lactone solvent series</td>
<td>10.20</td>
<td>Trade Secret</td>
</tr>
<tr>
<td>3</td>
<td>Solvent naphtha</td>
<td>1.5</td>
<td>Trade Secret</td>
</tr>
<tr>
<td>4</td>
<td>Nickel compound</td>
<td>2.9</td>
<td>Trade Secret</td>
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<tr>
<td>5</td>
<td>Vinyl resin</td>
<td>1.5</td>
<td>Trade Secret</td>
</tr>
<tr>
<td>6</td>
<td>1,2,4-Trimethyl benzene</td>
<td>0.1-1</td>
<td>95-63-6</td>
</tr>
<tr>
<td>7</td>
<td>1,3,5-Trimethylbenzene</td>
<td>0.1-1</td>
<td>108-67-8</td>
</tr>
<tr>
<td>8</td>
<td>Cumene</td>
<td>0.01-0.1</td>
<td>98-82-8</td>
</tr>
</tbody>
</table>

4. First Aid Measures

- **Inhalation**: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician.
- **Eye Contact**: Flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical attention.
- **Skin Contact**: Wash with plenty of soap and water. Take off contaminated clothing and wash before re-use. Get medical attention if irritation develops.
- **Ingestion**: If swallowed, get medical attention.
Most Important Symptoms/Effects

Acute: eye irritation, central nervous system damage

Delayed: mutagenic effects, cancer

Indication of Immediate Medical Attention and Special Treatment Needed, If Needed: Treat symptomatically and supportively.

5. Fire Fighting Measures

| Flammable Properties | : Flash point 67.7°C (TCC)  
Auto Ignition Temperature: 169°C  
Flammable point: 2.2% to 33.0% |
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Extinguishing Media</td>
<td>: carbon dioxide, regular dry chemical, water spray, alcohol resistant foam</td>
</tr>
<tr>
<td>Unsuitable Extinguishing Media</td>
<td>: Do not scatter spilled material with high-pressure water streams.</td>
</tr>
<tr>
<td>Special Hazards Arising from the Chemical</td>
<td>: Combustible liquid and vapor.</td>
</tr>
<tr>
<td>Hazardous Combustion Products</td>
<td>: oxides of carbon, acid halides</td>
</tr>
<tr>
<td>Fire Fighting Measures</td>
<td>: Move container from fire area if it can be done without risk. Do not scatter spilled material with high-pressure water streams. Cool containers with water spray until well after the fire is out. Stay away from the ends of tanks. Avoid inhalation of material or combustion by-products. For fires in cargo or storage area: Cool containers with water from unmanned hose holder or monitor nozzles until well after fire is out. If this is impossible then take the following precautions: Keep unnecessary people away, isolate hazard area and deny entry. Let the fire burn. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire.</td>
</tr>
</tbody>
</table>
Special Protective Equipment and Precautions for Firefighters:

Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures:
Wear personal protective clothing and equipment, see Section 8.

Avoid release to the environment.

Methods and Materials for Containment and Cleaning Up:
Eliminate all ignition sources if safe to do so. Stop leak if possible without personal risk. Reduce vapors with water spray.

Small spills: Absorb with sand or other non-combustible material. Collect spilled material in appropriate container for disposal.

Large spills: Dike for later disposal. Keep unnecessary people away, isolate hazard area and deny entry. Stay upwind and keep out of low areas.

7. Handling and Storage

Precautions for Safe Handling:
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, sparks, open flame, and hot surfaces. No smoking. Do not breathe vapor or mist. Avoid contact with eyes, skin and clothing. Do not eat, drink, or smoke when using this product. Wear protective gloves and eye/face protection. Wash thoroughly after handling. Avoid release to the environment.

Conditions for Safe Storage, including any Incompatibilities:
Store and handle in accordance with all current regulations and standards. Store in a well-ventilated place. Keep container tightly closed. Keep cool. Grounding and bonding required. Store locked up. Keep separated from incompatible substances.
### 8. Exposure Controls / Personal Protection

#### Exposure Limit Values

<table>
<thead>
<tr>
<th>No</th>
<th>Chemical Name</th>
<th>TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1,2,4-Trimethylbenzene (95-63-6)</td>
<td>NIOSH 25 ppm TWA: 125 mg/m3 TWA</td>
</tr>
<tr>
<td>2</td>
<td>1,3,5-Trimethylbenzene (108-67-8)</td>
<td>NIOSH 25 ppm TWA: 125 mg/m3 TWA</td>
</tr>
<tr>
<td>3</td>
<td>Cumene (98-82-8)</td>
<td>ACGIH 50 ppm TWA</td>
</tr>
<tr>
<td></td>
<td></td>
<td>OSHA 50 ppm TWA: 245 mg/m3 TWA</td>
</tr>
<tr>
<td></td>
<td></td>
<td>prevent or reduce skin absorption</td>
</tr>
<tr>
<td></td>
<td></td>
<td>NIOSH 50 ppm TWA: 245 mg/m3 TWA</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Potential for dermal absorption</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Mexico 50 ppm TWA LMPE-PPT: 245 mg/m3 TWA</td>
</tr>
<tr>
<td></td>
<td></td>
<td>LMPE-PPT</td>
</tr>
<tr>
<td></td>
<td></td>
<td>75 ppm STEL [LMPE-CT]: 365 mg/m3 STEL</td>
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<tr>
<td></td>
<td></td>
<td>[LMPE-CT]</td>
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<tr>
<td></td>
<td></td>
<td>Skin · potential for cutaneous absorption</td>
</tr>
</tbody>
</table>

**Component Biological Limit Values**: There are no biological limit values for the component(s) of this product.

### Exposure Controls

#### Occupational Exposure Controls

**Appropriate**: Ventilation equipment should be explosion-resistant if explosive concentrations of material are present. Provide local exhaust or process enclosure ventilation system. Ensure compliance with applicable exposure limits.

**Engineering Controls**

#### Personal Protection

**Respiratory**: Consult with a health and safety professional for specific respirators appropriate for your use.
Hand Protection: Wear appropriate chemical resistant gloves.

Eye Protection: Wear splash resistant safety goggles with a faceshield. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

Skin Protection: Wear appropriate chemical resistant clothing.

9. Physical and Chemical Properties

Appearance  : Physical State : Liquid
              : Color : Yellow
Odor : slight solvent odor
pH : Not available
Boiling Point / Boiling Range : >=176 °C
Melting Point / Melting Range : Not available
Decomposition Temperature : Not available
Flash Point : 67.7°C
Auto ignition temperature : 169°C
Flammability (Solid, Gas) : Not applicable
Explosive Properties : Not available
Oxidizing Properties : Not available
Upper / Lower Flammability or Explosive Limits
Vapor Pressure : 133Pa (20°C)
Specific Gravity : 0.976 (20 °C)
Solubility : Not available
Water Solubility : Not available
Partition Coefficient (n-octanol / Water) : Not available
Viscosity : 3.6±0.3(20 °C)
10. Stability and Reactivity

Reactivity: No reactivity hazard is expected.
Chemical Stability: Stable under normal conditions of use.
Possibility of Hazardous Reactions: Will not polymerize.
Conditions to Avoid: Avoid flames, sparks, and other sources of ignition. Containers may rupture or explode if exposed to heat. Avoid contact with incompatible materials.
Incompatible Materials: acids, bases, oxidizing materials, halogens
Hazardous Decomposition: Combustion: oxides of carbon, acid halides

11. Toxicological Information

Acute Toxicity: The component(s) of this material have been reviewed in various sources and the following selected endpoints are published:

Component Analysis - LD50/LC50

**Lactone solvent series (Proprietary)**
Inhalation LC50 Rat >5100 mg/m3 4 h; Oral LD50 Rat 1540 mg/kg

**Solvent naphtha (Proprietary)**
Dermal LD50 Rabbit >2000 mg/kg; Inhalation LC50 Rat 3400 ppm 4 h

1,2,4-Trimethyl benzene (95-63-6)
Dermal LD50 Rabbit >3160 mg/kg; Inhalation LC50 Rat 18 g/m3 4 h;
Oral LD50 Rat 3280 mg/kg

1,3,5-Trimethylbenzene (108-87-8)
Inhalation LC50 Rat 24 g/m3 4 h

Cumene (98-82-8)
Dermal LD50 Rabbit 12300 µL/kg; Inhalation LC50 Rat >3577 ppm 6 h;
Oral LD50 Rat 1400 mg/kg
Information on Likely Routes of Exposure

Inhalation: irritation, nausea, vomiting, headache, drowsiness, dizziness, loss of coordination, unconsciousness, coma, tremors, nerve damage, cancer, mutagenic effects

Ingestion: irritation, nausea, vomiting, headache, drowsiness, dizziness, loss of coordination, unconsciousness, coma, tremors, heart damage

Skin Contact: irritation, nausea, headache, drowsiness, dizziness, unconsciousness, coma

Eye Contact: irritation

Immediate Effects: eye irritation, central nervous system damage

Delayed Effects: mutagenic effects, cancer

Medical Conditions: No information available for the product.

Aggravated by Exposure

Irritation/Corrosivity: eye irritation

Data

Respiratory: No information available for the product.

Sensitization

Dermal Sensitization: No information available for the product.

Germ Cell Mutagenicity: Available data characterizes component(s) of this product as a germ cell mutagenic hazard.

Carcinogenicity: Component Carcinogenicity

Lactone solvent series (Proprietary)

| IARC: | Monograph 71 [1999]: Supplement 7 [1987]; Monograph 11 [1976] (Group 3 (not classifiable)) |

Vinyl resin (Proprietary)

| IARC: | Supplement 7 [1987]; Monograph 19 [1979] (Group 3 (not classifiable)) |

Cumene (98-82-8)

| IARC: | Monograph 101 [2012] (Group 2B (possibly carcinogenic to humans)) |
| NTP: | Reasonably Anticipated To Be A Human Carcinogen |
| DFG: | Category 3B (could be carcinogenic for man) |
| OSHA: | Present |

Reproductive Toxicity: No information available for the product.
Specific Target Organ: central nervous system
Toxicity · Single Exposure
Specific Target Organ: No target organs identified.
Toxicity · Repeated Exposure
Aspiration Hazard: No information available for the product.

12. Ecological Information

Handling is noted because it might influence the environment when leaking and abandoning it.
Especially, note that the product doesn't flow directly to ground, the river, and the drain ditch.

Ecotoxicity: Harmful to aquatic life.
Component Analysis: Lactone solvent series (Proprietary)
Aquatic Toxicity

<table>
<thead>
<tr>
<th>Solvent naphtha (Proprietary)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Algae:</td>
</tr>
<tr>
<td>72 Hr EC50 Desmodesmus subspicatus: 360 mg/L</td>
</tr>
<tr>
<td>96 Hr EC50 Desmodesmus subspicatus: 79 mg/L</td>
</tr>
<tr>
<td>Invertebrate:</td>
</tr>
<tr>
<td>48 Hr EC50 Daphnia magna Straus: &gt;500 mg/L</td>
</tr>
</tbody>
</table>

Fish: 96 Hr LC50 Oncorhynchus mykiss: 9.22 mg/L
Invertebrate: 48 Hr EC50 Daphnia magna: 6.14 mg/L

1,2,4-Trimethyl benzene (95-63-6)

Fish: 96 Hr LC50 Pimephales promelas: 7.19 · 8.28 mg/L [flow-through]
Invertebrate: 48 Hr EC50 Daphnia magna: 6.14 mg/L

1,3,5-Trimethylbenzene (108-67-8)

Fish: 96 Hr LC50 Pimephales promelas: 3.48 mg/L

Cumene (98-82-8)

Fish: 96 Hr LC50 Pimephales promelas: 6.04 · 6.61 mg/L [flow-through]; 96 Hr LC50 Oncorhynchus mykiss: 4.8 mg/L [flow-through]; 96 Hr LC50 Oncorhynchus mykiss: 2.7 mg/L [semi-static]; 96 Hr LC50 Poecilia reticulata: 5.1 mg/L [semi-static]

Algae: 72 Hr EC50 Pseudokirchneriella subcapitata: 2.6
### 13. Disposal Considerations

- Comply with all USA, national and local regulations.  
- Do not dump this product into sewers, on the ground or into any body of water.  

#### Disposal Methods  
- Dispose in accordance with all applicable regulations.  

#### Component Waste Numbers  
- Cumene (98-82-8)  
  **RCRA:** waste number U055 (Ignitable waste)  

#### Disposal of Contaminated Packaging  
- Empty containers may contain product residue. Dispose in accordance with all applicable regulations.  

### 14. Transport Information

- Check a thing without a leak in a container.  
- Perform prevention of collapse of cargo surely.  

#### IATA Information  
- Not regulated as dangerous goods for transport.  

#### ICAO Information  
- Not regulated as dangerous goods for transport.  

#### IMDG Information  
- Not regulated as dangerous goods for transport.  

#### Marine Pollutant  
- Lactone solvent series (Proprietary)  
  **IBC Code:** Category Y  

#### TDG Information  
- Not regulated as dangerous goods for transport.  

#### US DOT Information  
- Not regulated as dangerous goods for transport.  

*1 Class combustible liquid (NA1993), Packing group III for quantities of 450 liters (119 gallons) or more; not regulated for smaller quantities
15. Regulatory Information

U.S. Federal Regulations: This material contains one or more of the following chemicals required to be identified under SARA Sections 302/304 (40 CFR 355 Appendix A), SARA Section 311/312 (40 CFR 370.21), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), and/or require an OSHA process safety plan.

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS No.</th>
<th>CA</th>
<th>MA</th>
<th>MN</th>
<th>NJ</th>
<th>PA</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,2,4-Trimethyl benzene (95-63-6)</td>
<td>95-63-6</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
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<tr>
<td>1,3,5-Trimethylbenzene</td>
<td>108-67-8</td>
<td>Yes</td>
<td>Yes</td>
<td>No</td>
<td>No</td>
<td>No</td>
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<tr>
<td>Cumene</td>
<td>98-82-8</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
</table>

SARA Title III Section 311/312: Acute Health: Yes
Chronic Health: Yes
Fire: Yes
Pressure: No
Reactive: No

U.S. State Regulations: The following components appear on one or more of the following state hazardous substances lists:

The following statement(s) are provided under the California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):

WARNING! This product contains a chemical known to the state of California to cause cancer.

Canada: WHMIS CLASSIFICATION: B3, D2A, D2B.
**Canadian WHMIS Ingredient Disclosure**

Components of this material have been checked against the Canadian WHMIS Ingredients Disclosure List. The List is composed of chemicals which must be identified on MSDSs if they are included in products which fall under WHMIS criteria specified in the Controlled Products Regulations and present above the threshold limits listed on the IDL.

1,2,4-Trimethyl benzene (95·63·6) : 0.1%
1,3,5-Trimethylbenzene (108·67·8) : 0.1%

**Chemical Inventory Listings**

<table>
<thead>
<tr>
<th>Component</th>
<th>US</th>
<th>CA</th>
<th>EU</th>
<th>AU</th>
<th>PHIL</th>
<th>JP</th>
<th>KR</th>
<th>CN</th>
<th>NZ</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glycol ether solvents</td>
<td>Yes</td>
<td>NSL</td>
<td>EIN</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
<td>No</td>
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<tr>
<td>Lactone solvent series</td>
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<tr>
<td>Vinyl resin</td>
<td>Yes</td>
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<td>Yes</td>
<td>Yes</td>
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<td>Nickel compound</td>
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<td>Solvent naphtha</td>
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<td>Yes</td>
<td>Yes</td>
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<td>(108·67·8)</td>
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<td>Cumene</td>
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<td>(98·82·8)</td>
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</tbody>
</table>
16. Other Information

Key/Legend
ACGIH · American Conference of Governmental Industrial Hygienists; ADR · European Road Transport; CAS · Chemical Abstracts Service; CLP · Classification, Labelling and Packaging; EEC · European Economic Community; EIN (EINECS) · European Inventory of Existing Commercial Chemical Substances; ELN (ELINCS) · European List of Notified Chemical Substances; IARC · International Agency for Research on Cancer; IATA · International Air Transport Association; IMDG · International Maritime Dangerous Goods; IBC Code · International Bulk Chemical Code; Kow · Octanol/water partition coefficient; LEL · Lower Explosive Limit; LOLI · List Of Lists™ · ChemADVISOR’s Regulatory Database; MAK · Maximum Concentration Value in the Workplace; MEL · Maximum Exposure Limits; NTP = National Toxicology Program; REACH · Registration, Evaluation, Authorisation and Restriction of Chemicals; RID · European Rail Transport; STEL · Short-term Exposure Limit; TWA · Time Weighted Average; UEL · Upper Explosive Limit

Other Information
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It relates only to the specific material designated herein, and does not relate to use in combination with any other material or process.
Mimaki Engineering Corporation assumes no legal responsibility for use or reliance upon this information.